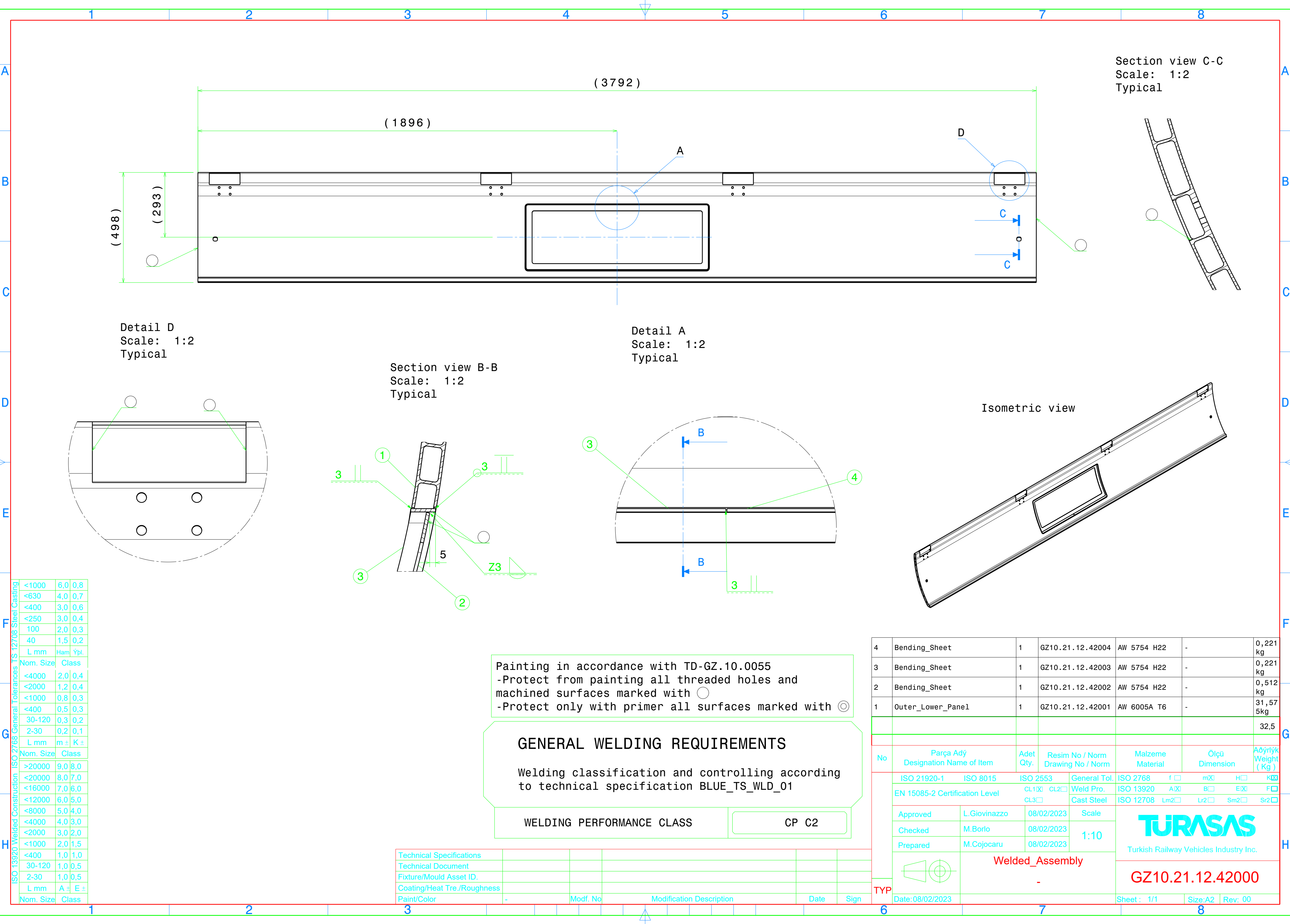


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Painting in accordance with TD-GZ.10.0055
-Protect from painting all threaded holes and machined surfaces marked with
-Protect only with primer all surfaces marked with

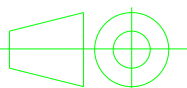
GENERAL WELDING REQUIREMENTS

Welding classification and controlling according to technical specification BLUE_TS_WLD_01

WELDING PERFORMANCE CLASS

CP C2

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness					
Paint/Color	-	Mod. No	Modification Description	Date	Sign

4	Bending_Sheet	1	GZ10.21.12.42004	AW 5754 H22	-	0,221 kg
3	Bending_Sheet	1	GZ10.21.12.42003	AW 5754 H22	-	0,221 kg
2	Bending_Sheet	1	GZ10.21.12.42002	AW 5754 H22	-	0,512 kg
1	Outer_Lower_Panel	1	GZ10.21.12.42001	AW 6005A T6	-	31,575kg
						32,5
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Aðýrlyk Weight (Kg)
	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input checked="" type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>
	Approved	L.Giovinazzo	08/02/2023	Scale	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Checked	M.Borio	08/02/2023	1:10	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>	
	Prepared	M.Cojocar	08/02/2023			
	<div></div> <div>Welded_Assembly</div>					
TYP	Date:08/02/2023			GZ10.21.12.42000		
				Sheet : 1/1	Size:A2	Rev: 00